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Approved By:	Donald Lars	on		Date App	proved:	28/04/2021



Product Specification Description

Manual

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Index

Whole Roasted Cashews

Sugar & Spice Cashews

Herbed Cashews

Plain Cashews

Salted Cashews

Spiced Cashews

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Category	Whole Roasted Cashews					
Product Number	416 (USA Pkg.)					
Product Name	Sugar & Spice Cashews					
Processing Method	Cashews roasted in sunflower oil and so	easoned with a fir	ne Sug	par & Sn	ice mixture	
Intended Use and Consumers of the Food	Ready to eat snack. The product is for immediate consumption by the general public.					
Ingredients	Cashew nuts, Vegetable Oil (Sunflower	Seeds), Sugar &	Spice)		
Typical Nutritional information # Tested according to AOAC method	Energy Protein Glycaemic carbohydrate of which total sugar Total fat of which Saturated fat Dietary fibre# Total Sodium	6.6 43.64 8.39	Cal g g g g g g	Per Single serving (30 g) 180 5.0 2.0 13.00 2.5 0	Cal 9 9 9 9 9 9	
Product	Organoleptic Evaluation:					
Characteristics	Taste & Aroma: Slightly Salty, sp aroma. Appearance: Light brown colored, fine to					
Allergens	Tree nuts (cashews) and see carefully o	ur ingredients in	above			
Warnings	Remember small children can choke on	nuts				
Physical/Chemical Specifications	Raw Cashews 91.29%; Sunflower Oil 2. 6.54 %	Raw Cashews 91.29%; Sunflower Oil 2.30%; Spicy Sweet Nut Seasoning(NPD4384)				
Chemical Analysis/Standard's	PH 5.74 ± 0.50 Salt 10.00 ± 0.50					

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Microbiological	Coliforms < 10 cfu/g			
Specifications	Escherichia coli < 10 cfu/g			
	Salmonella Negative/25g			
Storage, Transportation and Distribution	The product is stored in the cool, dry place away from strong sunlight and odours. It is transported by ship.			
Labeling Instructions	As per Labeling Legislation.			
How the Product is to be Used	Product consumed as it is.			
Shelf Life (For Quality Purposes)	24 months at ambient temperature			
Product Packaging	200-gram (7 ounce) foil package – hermetically sealed			
Carton Packaging	Corrugated carton sealed with tape – with 6 packages per carton			
Packaging	Packaging Information			
Information				
GS1 Company Prefix	0857249004			
Bar Code	857249004166 (USA)			
Product Code	416 (USA)			
Product Weight	200 grams			
Shelf Life	24 months			
Package Size (mm)	130 x 210 (40 Gusset)			
Package Weight (grams)	210 grams			
Carton Code	10857249004163 (USA)			
Carton Size (L x W x H)	109 x 211 x 221			
Packages per Carton	6			
Carton Weight (Kg)	1.42			
Cartons/layer & Layers	15/20			
Cartons per Pallet	300			

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416 USA Packaging

Product: Sugar & Spice Cashews

Sugar & Spice Cash	ews (60g)		
Nutrition Fa Serving Size ¼ cup Servings per conta	30 g		
Amount per servin	g		
Calories 180	Calories from	n fat 100	
			% Daily Value
Total fat 13 g			17%
Saturated fat	: 2,5 g		13%
Trans fat 0 g			
Cholesterol 0 mg			0%
Sodium 65 mg			3%
Total Carbohydrat	es 11 g		4%
Dietary fibr	e 1g		4%
Sugars 3 g (Includes 2 g Added Sugars		4 %
Protein 5 g			
Vitamin D 0 mcg	0% Calcium 15 mg	g 2 %	
	Potassioum 193 mg	4%	
	are based on a 2000 calorie die ly be higher or lower depending		lorie needs
	Calories	2000	2500
Total Fat	Less than	65	80
Sat Fat	Less than	20	25
Cholesterol	Less than	300	300
Sodium	Less than	2400	2400
Total Carbohydrates	Less than	300	375

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Dietary Fiber	25	30
Calories per gram:		
Fat 9 · Carbohydrate 4 · Protein 4		

	%	Daily Value
		17%
		13%
		0%
		3%
		4%
		4%
		4 %
	_	
Calories	2000	2500
Less than	65	80
Less than	20	25
Less than	300	300
Less than	2400	2400
Less than	300	375
	25	30
	Calories Less than Less than Less than Less than	Calories 2000 Less than 65 Less than 300 Less than 3400 Less than 300

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Fat 9 · Carbohydrate 4 · Protein 4

Category	Whole Roasted Cashews					
Product Number	402 (USA Pkg.)	402 (USA Pkg.)				
Product Name	Salted Cashews					
Processing Method	Cashews roasted with sunflower oil an	nd seasoned with S	alt			
Intended Use and Consumers of the Food	Ready to eat snack. The product is for ir public.	Ready to eat snack. The product is for immediate consumption by the general public.				
Ingredients	Cashew nuts, Vegetable Oil (Sunflowe	er Seeds), seasoned	d with S	Salt		
Typical Nutritional information # Tested according to AOAC method	Energy Protein Glycaemic carbohydrate of which total sugar Total fat of which Saturated fat Dietary fibre# Total Sodium	Per 100g 2386 17.4 15 6.6 48.5 9.6 5.2 540	kJ G G G G G mg	Per Single serving (30 g) 716 5.2 4 2.0 14.6 2.9 1.6 162	kJ g g g g g g mg	
Product Characteristics	Organoleptic Evaluation: <i>Taste</i> Delicate in flavor with a mild, sweet taste – masked by a gentle dusting of salt. Firm, but slightly spongy, in texture Smell: Subtle hints of sunflower oil Appearance: Kidney-shaped with a golden tan roasted body with a light dusting of salt					
Allergens	Tree nuts (cashews) and see carefully	our ingredients in	above			
Warnings	Remember small children can choke of	on nuts			_	

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Physical/Chemical	Raw Cashews 96.62%; Sunflower Oil 2.38%; Salt 1.00%				
Specifications					
Chemical					
Analysis/Standard's					
Microbiological	Coliforms < 10 cfu/g				
Specifications	Escherichia coli < 10 cfu/g				
	,5				
	Salmonella Negative/25g				
Storage, Transportation	The product is stored in the cool, dry place away from strong sunlight and odours.				
and Distribution	It is transported by ship.				
Labeling Instructions	As per Labeling Legislation.				
How the Product is to be	Product consumed as it is.				
Used					
Shelf Life (For Quality	24 months at ambient temperature				
Purposes)	2 · monard de difforme temperature				
Product Packaging	200-gram (7 ounce) foil package – hermetically sealed				
Carton Packaging	Corrugated carton sealed with tape – with 6 packages per carton				
Packaging Information	Packaging Information				
GS1 Company Prefix	0857249004				
Bar Code	857249004029 (USA)				
Product Code	402 (USA)				
Product Weight	200 grams				
Shelf Life	24 months				
Package Size (mm)	130 x 210 (40 Gusset)				
Package Weight (grams)	210 grams				
Carton Code	10857249004026 (USA)				
Carton Size (L x W x H)	109 x 211 x 221				
Packages per Carton	6				
Carton Weight (Kg)	1.42				
Cartons/layer & Layers	15/20				

Product: Salted Cashew

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Salted Cashews (60g)

(60g)				
Nutrition Fac Serving Size ¼ cup 3 Servings per contain	80 g			
Amount per serving				
Calories 190	1	Calories from	fat 110	
			% Daily Value	
Total fat 14g				18%
Saturated fat 2	.,5 g			15%
Trans fat 0 g				
Cholesterol 0 mg				0%
Sodium 130 mg				6%
Total Carbohydrates	s 9 g			3%
Dietary fibre	<1g			4%
Sugars 1 g				
Protein 6 g				
Vitamin A 0%		Vitamin	C 10 %	
Calcium 2 %		Iro	n 10 %	
Percent daily Values a Your daily values may			diet. ng on your calorie needs	
	Calories	2000		2500
Total Fat	Less than	65		80
Sat Fat	Less than	20		25
Cholesterol	Less than	300		300
Sodium	Less than	2400		2400
Total Carbohydrates	Less than	300		375
Dietary Fiber		25		30
Calories per gram:				
Fat 9 · Carbohydrate	e 4 · Protei	n 4		

Salted Cashews (200g)

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Nutrition Fac Serving Size ¼ cup 3 Servings per contai	30 g			
Amount per serving	I			
Calories 190		Calories from	fat 110	
			% Daily Value	
Total fat 14g				18%
Saturated fat 2	2,5 g			15%
Trans fat 0 g				
Cholesterol 0 mg				0%
Sodium 130 mg				6%
Total Carbohydrate	s 9 g			3%
Dietary fibre	e < 1 g			4%
Sugars 1 g 0 %				
Protein 6 g				
Vitamin A 0%		Vitamin	C 10 %	
Calcium 2 %		Iro	n 10 %	
Percent daily Values a Your daily values may			diet. ng on your calorie needs	
	Calories	2000		2500
Total Fat	Less than	n 65		80
Sat Fat	Less than	n 20		25
Cholesterol	Less than	300		300
Sodium	Less than	2400		2400
Total Carbohydrates	Less than	n 300		375
Dietary Fiber		25		30
Calories per gram:				
Fat 9 · Carbohydrat	e 4 · Protei	in 4		

Category	Whole Roasted Cashews
Product Number	403 (USA Pkg.)

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Product Name	Plain Cashews	Plain Cashews					
Processing Method	Plain Roasted Cashey	Plain Roasted Cashew with sunflower oil					
Intended Use and Consumers of the Food	Ready to eat snack. T public.	Ready to eat snack. The product is for immediate consumption by the general public.					
Ingredients	Cashew nuts, Vegetab	Cashew nuts, Vegetable Oil (Sunflower Seeds).					
Typical Nutritional information			Per 100g		Per Single erving (30 g)		
# Tested according to AOAC method	Energy Protein Glycaemic carbohydra of which total sugar Total fat of which Saturated fat Dietary fibre# Total Sodium		2394 18.0 15 6.8 48.2 9.7 5.4	kJ g g g g g g mg		K G G G G G M	
Product Characteristics	Organoleptic Evaluation: <i>Taste</i> Delicate in flavor with a mild, sweet taste – masked by a gentle dusting of salt. Firm, but slightly spongy, in texture Smell: Subtle hints of sunflower oil <i>Appearance</i> : Kidney-shaped with a golden tan roasted body with a light dusting of salt						
Allergens	Tree nuts (cashews) and see carefully our ingredients in above						
Warnings	Remember small chil	dren can choke on nuts					
Physical/Chemical Specifications	Raw Cashews 97.60%;	Sunflower Oil 2.4%					
Chemical Analysis/Standard's							
Microbiological Specifications Storage,	Coliforms Escherichia coli Salmonella The product is stored i	< 10 cfu/g < 10 cfu/g Negative/25g n the cool, dry place awa	y from strong	ı sunligh	t and o	dours.	
Transportation and Distribution	It is transported by ship						

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Labeling Instructions	As per Labeling Legislation.				
Labeling matractions	As per Labeling Legislation.				
How the Product is to	Product consumed as it is.				
be Used					
Shelf Life (For Quality	24 months at ambient temperature				
Purposes)	24 months at ambient temperature				
Product Packaging	200-gram (7 ounce) foil package – hermetically sealed				
Carton Packaging	Corrugated carton sealed with tape – with 6 packages per carton				
Packaging	Packaging Information				
Information					
GS1 Company Prefix	0857249004				
Bar Code	857249004036 (USA)				
Product Code	403 (USA)				
Product Weight	200 grams				
Shelf Life	24 months				
Package Size (mm)	130 x 210 (40 Gusset)				
Package Weight (grams)	210 grams				
Carton Code	10857249004033(USA)				
Carton Size (L x W x H)	109 x 211 x 221				
Packages per Carton	6				
Carton Weight (Kg)	1.42				
Cartons/layer & Layers	15/20				

403 and 408 USA Packaging

Product: Perfectly plain

Plain Cashews (30g)

Plain Cashews (30g)		
Nutrition Facts Serving Size ¼ cup 30 g Servings per container 2		
Amount per serving		
Calories 180	Calories from fat 110	
	% Daily Value	
Total fat 14 g	% Daily Value	18%

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Trans fat 0 g				
Cholesterol 0 mg			0%	
Sodium 0 mg			0%	
Total Carbohydrates 9 g				
Dietary fibre <	1 g		4%	
			0 %	
Protein 6 g				
Vitamin A 0%				
Percent daily Values are Your daily values may be	pased on a 200	0 calorie diet.	orie needs	
	Calories	2000	2500	
Total Fat	Less than	65	80	
Sat Fat	Less than	20	25	
Cholesterol	Less than	300	300	
Sodium	Less than	2400	2400	
Total Carbohydrates	Less than	300	375	
Dietary Fiber		25	30	
Calories per gram:				
Fat 9 · Carbohydrate 4	· Protein 4			

Plain Cashews (200g)

Nutrition Facts Serving Size ¼ cup 30 g Servings per container 7		
Amount per serving		
Calories 180	Calories from fat 110	
	% Daily Value	
Total fat 14g		18%
Saturated fat 2,5 g		13%
Trans fat 0 g		
Cholesterol 0 mg		0%

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Sodium 0 mg			0%			
Total Carbohydrates 9	Total Carbohydrates 9 g					
Dietary fibre < 4 g						
Sugars 2 g						
Protein 6 g						
Vitamin A 0%		Vitamin C 10%				
Calcium 2 %		Iron 10 %				
Percent daily Values are Your daily values may be			alorie needs			
	Calories	2000	2500			
Total Fat	Less than	65	80			
Sat Fat	Less than	20	25			
Cholesterol	Less than	300	300			
Sodium	Less than	2400	2400			
Total Carbohydrates	Less than	300	375			
Dietary Fiber		25	30			
Calories per gram:						
Fat 9 · Carbohydrate 4	· Protein 4					

Category	Whole Roasted Cashews
Product Number	400 (USA Pkg.)
Product Name	Herbed Cashews
Processing Method	Cashews roasted in sunflower oil and seasoned with a fine herbs mixture
Intended Use and Consumers of the Food	Ready to eat snack. The product is for immediate consumption by the general public.
Ingredients	Cashew nuts, Vegetable Oil (Sunflower Seeds), Salt, Herbs, Dried Garlic

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Typical Nutritional				Per	
information		Per		Single	
		<mark>100g</mark>		serving (30 g)	
# Tested according to	Energy	2399	kJ	720	kJ
AOAC method	Protein	17.5	g	5.3	g
	Glycaemic carbohydrate	15	g	5	g
	of which total sugar	6.6	g	2.0	g
	Total fat	14.6	•		
	of which Saturated fat		g		•
	Dietary fibre#		-	1.6	-
	Total Sodium	246	mg	74	mg
Product Characteristics	Organoleptic Evaluation: <i>Taste</i> Delicate in enhanced by a blend of garlic, rosemary, thymospongy, in texture				
	Smell: Subtle hints of sunflower oil wit Appearance: Kidney-shaped with a golden ta coating				
Allergens	Tree nuts (cashews) and see carefully our ing	gredients in	above		
Warnings	Remember small children can choke on nuts				
Physical/Chemical	Raw Cashews 95.65%; Sunflower Oil 2.35%;	Deli Spice C	Sarlic a	nd Herbe	ed Nut
Specifications	Seasoning (#04386010)2.00%				
Chemical					
Analysis/Standard's					
Microbiological	Coliforms < 10 cfu/g				
Specifications	Escherichia coli < 10 cfu/g				
	Salmonella Negative/25g				
Storage,	The product is stored in the cool, dry place awa	y from strong	g sunlic	ht and o	dours.
Transportation and	It is transported by ship.	•			
Distribution					
Labeling Instructions	As per Labeling Legislation.				
How the Product is to be Used	Product consumed as it is.				

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Shelf Life (For Quality Purposes)	24 months at ambient temperature
Product Packaging	200-gram (7 ounce) foil package – hermetically sealed
Carton Packaging	Corrugated carton sealed with tape – with 6 packages per carton
Packaging	Packaging Information
Information	
GS1 Company Prefix	0857249004
Bar Code	857249004005 (USA)
Product Code	402 (USA)
Product Weight	200 grams
Shelf Life	24 months
Package Size (mm)	130 x 210 (40 Gusset)
Package Weight (grams)	210 grams
Carton Code	10857249004002 (USA)
Carton Size (L x W x H)	109 x 211 x 221
Packages per Carton	6
Carton Weight (Kg)	1.42
Cartons/layer & Layers	15/20

400 USA Packaging

Product: Herbed Cashew

Herbed Cashews

(30g)

Nutrition Facts Serving Size ¼ cup 30 g Servings per container 2		
Amount per serving		
Calories 150	Calories from fat 100	
	% D Value	Daily
Total fat 14g	1	18%
Saturated fat 2,5 g	1	13%
Trans fat 0 g		
Cholesterol 0 mg		0%
Sodium 120 mg		5%

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Total Carbohydrat	es 9g		3%	
Dietary fibi	re less than 1 g		4%	
Sugars 1 g				
Protein 5 g				
Vitamin A 0%		Vitamin C	10%	
Calcium 2 %				
Percent daily Values Your daily values n calorie needs				
	Calories	2000	2500	
Total Fat	Less than	65	80	
Sat Fat	Less than	20	25	
Cholesterol	Less than	300	300	
Sodium	Less than	2400	2400	
Total Carbohydrates	Less than	300	375	
Dietary Fiber		25	30	
Calories per gram	:			
Fat 9 · Carbohydra	ate 4 · Protein 4			

Herbed Cashews (200g)

Nutrition Facts Serving Size ¼ cup 30 g Servings per container 7		
Amount per serving		
Calories 180	Calories from fat 100	
	% Dail Value	ly
Total fat 14 g	189	%
Saturated fat 2,5 g	139	%
Trans fat 0 g		
Cholesterol 0 mg	09	%
Sodium 120 mg	59	%
Total Carbohydrates 9g	39	%
Dietary fibre < 1 g	g 49	

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Sugars 1 g			0%		
Protein 5 g					
Vitamin A 0%	Vitamin A 0% Vitamin C 10%				
Calcium 2 %		Iron 1	0 %		
Percent daily Values Your daily values m calorie needs					
	Calories	2000	2500		
Total Fat	Less than	65	80		
Sat Fat	Less than	20	25		
Cholesterol	Less than	300	300		
Sodium	Less than	2400	2400		
Total Carbohydrates	Less than	300	375		
Dietary Fiber		25	30		
Calories per gram:					
Fat 9 · Carbohydra	ate 4 · Protein 4				

Category	Whole Roasted Cashews
Product Number	401 (USA Pkg.)
Product Name	Spiced Cashews
Processing Method	Cashews roasted in sunflower oil and seasoned with Spice
Intended Use and Consumers of the Food	Ready to eat snack. The product is for immediate consumption by the general public.
Ingredients	Cashew nuts, Vegetable Oil (Sunflower Seeds), Salt, Spices, Dried Garlic

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Turinal Nutritional					
Typical Nutritional		D.		Per	
information		Per 100g		Single serving	
# Tested according to	_			(30 g)	
AOAC method	Energy	2382	_	715	kJ
	Protein	17.4	0	5.2	
	Glycaemic carbohydrate	15	g	5	G
	of which total sugar Total fat	6.6	g	2.0 14.5	G
	างเลาาลเ of which Saturated fat	48.4 9.5	g	2.9	
	Dietary fibre#	9.5 5.4	g g	2.9 1.6	G
	Total Sodium	508	y mg	152	mg
	Total Socium	500	ilig	152	ilig
Product	Organoleptic Evaluation: Taste Delicate in 1	flavor with a	a mild	, sweet t	aste –
Characteristics	accentuated by a blast of chili pepper and ga	rlic. Firm, b	ut slig	htly spon	ıgy, in
	texture. Smell: Subtle hints of sunflower oil v				_
	Appearance: Kidney-shaped with a golde reddish-brown spice coating	en tan roa	astea	body w	ntn a
Allergens	Tree nuts (cashews) and see carefully our ingredients in above				
Warnings	Remember small children can choke on nuts				
Physical/Chemical	R Raw Cashews 95.65%; Sunflower Oil	2.35%; De	eli Sp	ice Chill	i Nut
Specifications	Seasoning (#04385010)2.00%				
Chemical					
Analysis/Standard's					
Microbiological	Coliforms < 10 cfu/g				
Specifications	Escherichia coli < 10 cfu/g				
	Salmonella Negative/25g				
Storage,	The product is stored in the cool, dry place away	from strong	ı sunli	aht and o	dours
Transportation and	It is transported by ship.		, ca	g	
Distribution	it is transported by ship.				
Labeling Instructions	As per Labeling Legislation.				
How the Product is to	Product consumed as it is.				
be Used					
Shelf Life (For Quality					
Purposes)	24 months at ambient temperature				
1 u1p0363)					

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Approved By:	Donald Larson			Date App	proved:	28/04/2021

Product Packaging	200-gram (7 ounce) foil package – hermetically sealed
Carton Packaging	Corrugated carton sealed with tape – with 6 packages per carton
Packaging	Packaging Information
Information	
GS1 Company Prefix	0857249004
Bar Code	857249004012 (USA)
Product Code	402 (USA)
Product Weight	200 grams
Shelf Life	24 months
Package Size (mm)	130 x 210 (40 Gusset)
Package Weight (grams)	210 grams
Carton Code	10857249004019 (USA)
Carton Size (L x W x H)	109 x 211 x 221
Packages per Carton	6
Carton Weight (Kg)	1.42
Cartons/layer & Layers	15/20

401 USA Packaging

Product: Spiced Cashew

Spiced Cashews (30g)

Nutrition Facts Serving Size ¼ cup 30 g Servings per container 2		
Amount per serving		
Calories 190	Calories from fat 110	
	% Daily Value	
Total fat 14g		18%
Saturated fat 2,5 g		13%
Trans fat 0 g		
Cholesterol 0 mg		0%
Sodium 35 mg		2%
Total Carbohydrates 9 g		3%
Dietary fibre less tha	an 1g	4%

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Sugars 1 g			0 %	
Protein 6 g				
Vitamin A 0%		Vitamin C 10%		
Calcium 2 %	Iron 10 %			
Percent daily Values are I Your daily values may be		00 calorie diet. r depending on your calorie needs		
	Calories	2000	2500	
Total Fat	Less than	65	80	
Sat Fat	Less than	20	25	
Cholesterol	Less than	300	300	
Sodium	Less than	2400	2400	
Total Carbohydrates	Less than	300	375	
Dietary Fiber		25	30	
Calories per gram:				
Fat 9 · Carbohydrate 4 · Protein 4				

Spiced Cashews (200g)

Nutrition Facts Serving Size ¼ cup 30 g Servings per container 7 Amount per serving Calories 190 Calories from fat 110 % Daily Value Total fat 14 g 18% Saturated fat 2,5 g 13% Trans fat 0 g Cholesterol 0 mg 0% Sodium 35 mg 2% Total Carbohydrates 9 g 3% Dietary fibre less than 4% 0 % Sugars 1 g Protein 6 g

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Vitamin A 0%	Vitamin C 10%			
Calcium 2 %	Iron 10 %			
	Percent daily Values are based on a 2000 calorie diet. Your daily values may be higher or lower depending on your calorie needs			
	Calories	2000	2500	
Total Fat	Less than	65	80	
Sat Fat	Less than	20	25	
Cholesterol	Less than	300	300	
Sodium	Less than	2400	2400	
Total Carbohydrates	Less than	300	375	
Dietary Fiber		25	30	
Calories per gram:				
Fat 9 · Carbohydrate 4 · Protein 4				

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Revision:

DOCUMENT REVISION HISTORY				
Revision	Date	Description of changes	Requested By	
05	03/09/2018	Recreate the <i>Product Specification</i> Description Manual and initial release the Sugar & Spice	QA Manager	
06	10/10/2019	Annual Review	QA Manager	
07	26/12/2020	Annual Review	QA Manager	
08	28/04/2021	Annual Review	QA Manager	